

Nom Dia Inch	Basic Major Diameter Inch	TPI	Tapping Drill	
			BSP (Rp) mm	BSPF (G) mm
1/8	0.383	28	8.60	8.80
1/4	0.518	19	11.50	11.80
3/8	0.656	19	15.00	15.25
1/2	0.825	14	18.75	19.00
5/8	0.902	14	20.75	21.00
3/4	1.041	14	24.25	24.50
7/8	1.189	14	28.00	28.25
1	1.309	11	30.40	30.75
1.1/4	1.650	11	39.00	39.50
1.1/2	1.882	11	45.00	45.00
1.3/4	2.116	11	51.00	51.00
2	2.347	11	56.75	57.00

TruCharts™ **British Standard Pipe Threads** **BS1157 1975**

Nom Dia Inch	Basic Major Diameter Inch	TPI	Tapping Drill mm	
			BSP With Reamer	BSPF Without Reamer
1/8	0.383	28	8.00	8.40
1/4	0.518	19	10.80	11.20
3/8	0.656	19	14.25	14.75
1/2	0.825	14	17.75	18.25
3/4	1.041	14	23.00	23.75
1	1.309	11	29.00	30.00
1.1/4	1.650	11	37.50	38.50
1.1/2	1.882	11	43.50	44.50
2	2.116	11	55.00	56.00
2.1/2	2.347	11	70.00	71.00

TruCharts™ **British Standard Taper Pipe Threads** **BS1157 1975**