

TruCharts™

mm	Frac	Dec	mm	Frac	Dec	mm	Frac	Dec
8.70		0.3425	12.50		0.4921	18.25		0.7185
	11/32	0.3438	12.60		0.4961		23/32	0.7188
8.80		0.3465	12.70	1/2	0.5000	18.50		0.7283
8.90		0.3504	12.80		0.5039		47/64	0.7344
9.00		0.3543	12.90		0.5079	18.75		0.7382
9.10		0.3583	13.00		0.5118	19.00		0.7480
	23/64	0.3594		33/64	0.5156		3/4	0.7500
9.20		0.3622	13.10		0.5157	19.25		0.7579
9.30		0.3661	13.20		0.5197		49/64	0.7656
9.40		0.3701	13.25		0.5216	19.50		0.7677
9.50		0.3740	13.30		0.5236	19.75		0.7776
	3/8	0.3750	13.40		0.5276		25/32	0.7812
9.60		0.3780		17/32	0.5312	20.00		0.7874
9.70		0.3819	13.50		0.5313		51/64	0.7969
9.80		0.3858	13.60		0.5654	20.25		0.7972
9.90		0.3898	13.70		0.5394		13/16	0.8171
	25/64	0.3906	13.75		0.5413	20.75		0.8125
10.00		0.3939	13.80		0.5433	21.00		0.8268
10.10		0.3976		35/64	0.5469		53/64	0.8281
10.20		0.4016	13.90		0.5472	21.25		0.8366
10.30		0.4055	14.00		0.5512		27/32	0.8438
	13/32	0.4062	14.10		0.5551	21.50		0.8465
10.40		0.4094	14.25		0.5610	21.75		0.8563
10.50		0.4134		9/16	0.5625		55/64	0.8594
10.60		0.4173	14.50		0.5709	22.00		0.8661
10.70		0.4213		37/64	0.5781		7/8	0.8750
	27/64	0.4219	14.75		0.5809	22.25		0.8760
10.80		0.4252	15.00		0.5906	22.50		0.8858
10.90		0.4331		19/32	0.5938		57/64	0.8906
11.00		0.4331	15.25		0.6004	22.75		0.8957
11.10		0.4270		39/64	0.6094	23.00		0.9055
	7/16	0.4375	15.50		0.6102		29/32	0.9062
11.20		0.4409	15.75		0.6501	23.25		0.9154
11.30		0.4449		5/8	0.6250		59/64	0.9219
11.40		0.4488	16.00		0.6299	23.5		0.9252
11.50		0.4528	16.25		0.6398	23.75		0.9350
	29/64	0.4531		41/64	0.6406		15/16	0.9375
11.60		0.4567	16.50		0.6496	24.00		0.9449
11.70		0.4606		21/32	0.6562		61/64	0.9534
11.80		0.4646	16.75		0.6594	24.25		0.9547
11.90		0.4685	17.00		0.6693	24.50		0.9646
	15/32	0.4688		43/64	0.6719		31/32	0.9688
12.00		0.4724	17.25		0.6791	24.75		0.9744
12.10		0.4764		11/16	0.6875	25.00		0.9843
12.20		0.4803	17.5		0.6890		63/64	0.9844
12.30		0.4843	17.75		0.6988	25.25		0.9941
	31/64	0.4844		45/64	0.7031	25.40	1	1.0000
12.40		0.4882	18.00		0.7087	25.75		1.0138

Gauge and Letter sizes are no longer recommended
British Standard drill sizes.
Use alternative Metric or Fractional Sizes.

TruCharts™

Standard Drill Sizes WITH DECIMAL EQUIVALENTS