

Size	B.S.W.		B.S.F.		Speed.
	Inch.	mm.	Inch.	mm.	R.P.M.
3/32	0.073	1.85	~~	~~	900-1400
1/8	0.101	2.55	~~	~~	600-900
5/32	0.125	3.20	~~	~~	450 750
3/16	0.147	3.75	0.157	4.0	400-600
7/32	0.177	4.5	0.185	4.7	340-520
1/4	0.201	5.1	0.213	5.4	300-450
5/16	0.267	6.5	0.266	6.75	240-360
3/8	0.316	8.0	0.328	8.3	200-300
7/16	0.368	9.3	0.386	9.8	170-260
1/2	0.422	10.7	0.437	11.1	150-220
9/16	0.484	12.3	0.500	12.5	135-200
5/8	0.531	13.5	0.551	14.0	120-180
3/4	0.656	16.75	0.672	17.0	100-150
7/8	0.765	19.5	0.780	20.0	90-130
1	0.875	22.5	0.906	23.0	75-115
1.1/8	0.984	25.0	1.023	26.0	70-100
1.1/4	1.109	28.5	1.140	29.0	60-95
1.3/8	1.218	31.0	1.250	32.0	55-85
1.1/2	1.343	34.0	1.375	35.0	50-75
1.5/8	1.437	36.5	1.500	38.0	45-70
1.3/4	1.562	39.5	1.609	40.5	45-65
1.7/8	1.656	42.0	1.734	44.0	40-60
2	1.781	45.5	1.859	47.0	40-55

TruCharts™ Tapping Drills (Approx 75% Thread)

B.S.W & B.S.F. Tapping Drills & Speeds